Pace Analytical Services, LLC
315 Chestnut Street
Virginia, MN 55792
(218) 742-1042

April 07, 2017

Tom Moe
USS Corporation
P.O. Box 417
8771 Park Ridge Dr
Mountain Iron, MN 55768

RE: Project: USS MinnTac NPDES Line 3 Wkly
Pace Project No.: 1284868

Dear Tom Moe:
Enclosed are the analytical results for sample(s) received by the laboratory on March 29, 2017. The results relate only to the samples included in this report. Results reported herein conform to the most current, applicable TNI/NELAC standards and the laboratory's Quality Assurance Manual, where applicable, unless otherwise noted in the body of the report.

If you have any questions concerning this report, please feel free to contact me.

Sincerely,

Melisa M Woods
melisa.woods@pacelabs.com
(218)742-1042
Project Manager

Enclosures

cc: Cory Hertling
Terri Sabetti, NTS

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CERTIFICATIONS

Project: USS MinnTac NPDES Line 3 Wkly
Pace Project No.: 1284868

Virginia Minnesota Certification ID's

315 Chestnut Street, Virginia, MN 55792	Minnesota Dept of Health Certification #: 027-137-445
Alaska Certification UST-107	North Dakota Certification: # R-203
Alaska Certification UST-107	Wisconsin DNR Certification # : 998027470
California Certification #2973	WA Department of Ecology Lab ID# C1007
California Certification #2973	Nevada DNR #MN010842015-1
Alaska Certification #MN01084	Oklahoma Department of Environmental Quality
Arizona Department of Health Certification #AZ0785	California Certification #2973

REPORT OF LABORATORY ANALYSIS

Pace Analytical Services, LLC
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SAMPLE SUMMARY

Project: USS MinnTac NPDES Line 3 Wkly
Pace Project No.: 1284868

Lab ID	Sample ID	Matrix	Date Collected	Date Received
1284868001	**WS-002 Scrubber make-up**	Water	03/29/17 08:50	03/29/17 13:30
1284868002	**WS-003 Thickner Overflow**	Water	03/29/17 08:40	03/29/17 13:30

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SAMPLE ANALYTE COUNT

Project: USS MinnTac NPDES Line 3 Wkly
Pace Project No.: 1284868

Lab ID	Sample ID	Method	Analysts	Analytes Reported	Laboratory
1284868001	**WS-002 Scrubber make-up**	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V
1284868002	**WS-003 Thickner Overflow**	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V

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ANALYTICAL RESULTS

Project: USS MinnTac NPDES Line 3 Wkly
Pace Project No.: 1284868

Sample: WS-002 Scrubber make-up **Lab ID: 1284868001** Collected: 03/29/17 08:50 Received: 03/29/17 13:30 Matrix: Water

Parameters	Results	Units	Report Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
200.7 MET ICP, Lab Filtered	Analytical Method: EPA 200.7 Preparation Method: EPA 200.7								
Calcium, Dissolved	**119**	mg/L	5.0	0.058	10	03/29/17 16:29	03/30/17 12:11	7440-70-2	
Magnesium, Dissolved	**249**	mg/L	5.0	0.64	10	03/29/17 16:29	03/30/17 12:11	7439-95-4	
Total Hardness, Dissolved	**1320**	mg/L	100	2.8	10	03/29/17 16:29	03/30/17 12:11		
300.0 IC Anions 28 Days	Analytical Method: EPA 300.0								
Sulfate	**876**	mg/L	20.0	10.0	10		03/31/17 13:44	14808-79-8	

Sample: WS-003 Thickner Overflow **Lab ID: 1284868002** Collected: 03/29/17 08:40 Received: 03/29/17 13:30 Matrix: Water

Parameters	Results	Units	Report Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
200.7 MET ICP, Lab Filtered	Analytical Method: EPA 200.7 Preparation Method: EPA 200.7								
Calcium, Dissolved	**778**	mg/L	5.0	0.058	10	03/29/17 16:29	03/30/17 12:14	7440-70-2	
Magnesium, Dissolved	**230**	mg/L	5.0	0.64	10	03/29/17 16:29	03/30/17 12:14	7439-95-4	
Total Hardness, Dissolved	**2890**	mg/L	100	2.8	10	03/29/17 16:29	03/30/17 12:14		
300.0 IC Anions 28 Days	Analytical Method: EPA 300.0								
Sulfate	**2210**	mg/L	40.0	20.0	20		03/31/17 14:05	14808-79-8	

REPORT OF LABORATORY ANALYSIS

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QUALITY CONTROL DATA

Project: USS MinnTac NPDES Line 3 Wkly
Pace Project No.: 1284868

QC Batch: 109485
QC Batch Method: EPA 200.7
Analysis Method: EPA 200.7
Analysis Description: 200.7 MET Dissolved
Associated Lab Samples: 1284868001, 1284868002

METHOD BLANK: 433136 Matrix: Water
Associated Lab Samples: 1284868001, 1284868002

Parameter	Units	Blank Result	Reporting Limit	MDL	Analyzed	Qualifiers
Calcium, Dissolved	mg/L	ND	0.50	0.0058	03/30/17 11:26	
Magnesium, Dissolved	mg/L	ND	0.50	0.064	03/30/17 11:26	

LABORATORY CONTROL SAMPLE: 433137

Parameter	Units	Spike Conc.	LCS Result	LCS % Rec	% Rec Limits	Qualifiers
Calcium, Dissolved	mg/L	50	48.2	96	85-115	
Magnesium, Dissolved	mg/L	50	49.3	99	85-115	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 433138 433139

Parameter	Units	1284871001 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Calcium, Dissolved	mg/L	41.2	50	50	89.2	90.6	96	99	70-130	2	20	
Magnesium, Dissolved	mg/L	55.2	50	50	103	106	96	102	70-130	3	20	

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.

REPORT OF LABORATORY ANALYSIS

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QUALITY CONTROL DATA

Project: USS MinnTac NPDES Line 3 Wkly
Pace Project No.: 1284868

QC Batch: 109664 Analysis Method: EPA 300.0
QC Batch Method: EPA 300.0 Analysis Description: 300.0 IC Anions
Associated Lab Samples: 1284868001, 1284868002

METHOD BLANK: 433759 Matrix: Water
Associated Lab Samples: 1284868001, 1284868002

Parameter	Units	Blank Result	Reporting Limit	MDL	Analyzed	Qualifiers
Sulfate	mg/L	ND	2.0	1.0	03/31/17 11:38	

LABORATORY CONTROL SAMPLE: 433760

Parameter	Units	Spike Conc.	LCS Result	LCS % Rec	% Rec Limits	Qualifiers
Sulfate	mg/L	50	51.7	103	90-110	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 433761 433762

Parameter	Units	1284913002 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Sulfate	mg/L	22.6	50	50	72.7	72.8	100	100	90-110	0	20	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 433763 433764

Parameter	Units	1284800002 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Sulfate	mg/L	395	500	500	890	892	99	99	90-110	0	20	

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.

REPORT OF LABORATORY ANALYSIS

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QUALIFIERS

Project: USS MinnTac NPDES Line 3 Wkly
Pace Project No.: 1284868

DEFINITIONS

DF - Dilution Factor, if reported, represents the factor applied to the reported data due to dilution of the sample aliquot.

ND - Not Detected at or above adjusted reporting limit.

J - Estimated concentration above the adjusted method detection limit and below the adjusted reporting limit.

MDL - Adjusted Method Detection Limit.

PQL - Practical Quantitation Limit.

RL - Reporting Limit.

S - Surrogate

1,2-Diphenylhydrazine decomposes to and cannot be separated from Azobenzene using Method 8270. The result for each analyte is a combined concentration.

Consistent with EPA guidelines, unrounded data are displayed and have been used to calculate % recovery and RPD values.

LCS(D) - Laboratory Control Sample (Duplicate)

MS(D) - Matrix Spike (Duplicate)

DUP - Sample Duplicate

RPD - Relative Percent Difference

NC - Not Calculable.

SG - Silica Gel - Clean-Up

U - Indicates the compound was analyzed for, but not detected.

N-Nitrosodiphenylamine decomposes and cannot be separated from Diphenylamine using Method 8270. The result reported for each analyte is a combined concentration.

Pace Analytical is TNI accredited. Contact your Pace PM for the current list of accredited analytes.

TNI - The NELAC Institute.

LABORATORIES

PASI-V Pace Analytical Services - Virginia

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QUALITY CONTROL DATA CROSS REFERENCE TABLE

Project: USS MinnTac NPDES Line 3 Wkly
Pace Project No.: 1284868

Lab ID	Sample ID	QC Batch Method	QC Batch	Analytical Method	Analytical Batch
1284868001	**WS-002 Scrubber make-up**	EPA 200.7	109485	EPA 200.7	109513
1284868002	**WS-003 Thickner Overflow**	EPA 200.7	109485	EPA 200.7	109513
1284868001	**WS-002 Scrubber make-up**	EPA 300.0	109664		
1284868002	**WS-003 Thickner Overflow**	EPA 300.0	109664		

Pace Analytical

CHAIN-OF-CUSTODY / An

The Chain-of-Custody is a LEGAL DOCU

WO# : 1284868

PM: MMW Due Date: 04/12/17

CLIENT: USS CORP

Section A Required Client Information:		Section B Required Project Information:		Section C Invoice Information:	
Company:	USS Corporation	Report To:	Tom Moe	Attention:	
Address:	P.O. Box 417	Copy To:		Company Name:	
Mt. Iron, MN 55768				Address:	
Email:		Purchase Order #:		Pace Quote:	
Phone:	Fax:	Project Name:	NPDES-LINE 3 Wkly	Pace Project Manager:	heather.zika@pacelabs.com,
Requested Due Date:		Project #:		Pace Profile #:	

Regulatory Agency
State / Location

SAMPLE ID
One Character per box.
(A-Z, 0-9 / , -)
Sample Ids must be unique

MATRIX	CODE
Drinking Water	DW
Water	WT
Waste Water	WW
Product	P
Soil/Solid	SL
Oil	OL
Wipe	WP
Air	AR
Other	OT
Tissue	TS

ITEM #	SAMPLE ID	MATRIX CODE (see valid codes to left)	SAMPLE TYPE (G=GRAB C=COMP)	COLLECTED START DATE	COLLECTED START TIME	COLLECTED END DATE	COLLECTED END TIME	SAMPLE TEMP AT COLLECTION	# OF CONTAINERS	Preservatives: Unpreserved	H2SO4	HNO3	HCl	NaOH	Na2S2O3	Methanol	Other	Analyses Test Y/N	Requested Analysis Filtered (Y/N): LAB FILTERED: SO4	Lab FILTERED: Ca,Mg,Hard	Residual Chlorine (Y/N)	
1	WS-002 Scrubber Make-Up	WT		3-29-17	08:50	3-29-17	08:50												X	X		LF,LF 001
2	WS-003 Thickner Overflow	WT		3-29-17	08:40	3-29-17	08:40												X	X		LF,LF 002
3																						
4																						
5																						
6																						
7																						
8																						
9																						
10																						
11																						
12																						

ADDITIONAL COMMENTS	RELINQUISHED BY / AFFILIATION	DATE	TIME	ACCEPTED BY / AFFILIATION	DATE	TIME	SAMPLE CONDITIONS: TEMP in C	Received on Ice (Y/N)	Custody Sealed Cooler (Y/N)	Samples Intact (Y/N)
	Paul Mattila	3-29-17	13:30		3-29-17	13:30	3.0	Y	N	Y

SAMPLER NAME AND SIGNATURE

PRINT Name of SAMPLER: Paul Mattila

SIGNATURE of SAMPLER: Paul Mattila

DATE Signed: 3-29-17

Pace Analytical®	Document Name: Sample Condition Upon Receipt Form	Document Revised: 15Mar2016 Page 1 of 1
	Document No.: F-VM-C-001-Rev.10	Issuing Authority: Pace Virginia, Minnesota Quality Office

Sample Condition Upon Receipt

Client Name: USS Corp

Pro

WO#: 1284868

PM: MMW Due Date: 04/12/17

CLIENT: USS CORP

Courier: ☐ Fed Ex ☐ UPS ☐ USPS ☒ Clien
☐ Commercial ☐ Pace ☐ Other: _____

Tracking Number: _____

Custody Seal on Cooler/Box Present? ☐ Yes ☒ No Seals Intact? ☐ Yes ☐ No

Optional: Proj. Due Date: Proj. Name:

Packing Material: ☐ Bubble Wrap ☐ Bubble Bags ☒ None ☐ Other: _____ Temp Blank? ☒ Yes ☐ No

Thermometer Used: ☒ 140792808 Type of Ice: ☒ Wet ☐ Blue ☐ None ☐ Samples on ice, cooling process has begun

Cooler Temp Read °C: 2.7 Cooler Temp Corrected °C: 3.0 Biological Tissue Frozen? ☐ Yes ☐ No ☒ NA

Temp should be above freezing to 6°C Correction Factor: +0.3 Date and Initials of Person Examining Contents: 3-29-17 MT

				Comments:
Chain of Custody Present?	☒ Yes	☐ No	☐ N/A	1.
Chain of Custody Filled Out?	☒ Yes	☐ No	☐ N/A	2.
Chain of Custody Relinquished?	☒ Yes	☐ No	☐ N/A	3.
Sampler Name and Signature on COC?	☒ Yes	☐ No	☐ N/A	4.
Samples Arrived within Hold Time?	☒ Yes	☐ No	☐ N/A	5. If Fecal: ☐ <8 hours ☐ >8, <24 hours ☐ >24 hours
Short Hold Time Analysis (<72 hr)?	☐ Yes	☒ No	☐ N/A	6.
Rush Turn Around Time Requested?	☐ Yes	☒ No	☐ N/A	7.
Sufficient Volume?	☒ Yes	☐ No	☐ N/A	8.
Correct Containers Used?	☒ Yes	☐ No	☐ N/A	9.
-Pace Containers Used?	☒ Yes	☐ No	☐ N/A	
Containers Intact?	☒ Yes	☐ No	☐ N/A	10.
Filtered Volume Received for Dissolved Tests?	☒ Yes	☐ No	☐ N/A	11. Note if sediment is visible in the dissolved containers.
Sample Labels Match COC?	☒ Yes	☐ No	☐ N/A	12.
-Includes Date/Time/ID/Analysis Matrix: WT				
All containers needing acid/base preservation will be checked and documented in the pH logbook.	☐ Yes	☐ No	☒ N/A	See pH log for results and additional preservation documentation
Headspace in Methyl Mercury Container	☐ Yes	☐ No	☒ N/A	13.
Headspace in VOA Vials (>6mm)?	☐ Yes	☐ No	☒ N/A	14.
Trip Blank Present?	☐ Yes	☐ No	☒ N/A	15.
Trip Blank Custody Seals Present?	☐ Yes	☐ No	☒ N/A	
Pace Trip Blank Lot # (if purchased): _____				

CLIENT NOTIFICATION/RESOLUTION Field Data Required? ☐ Yes ☐ No

Person Contacted: _____ Date/Time: _____

Comments/Resolution: _____

FECAL WAIVER ON FILE Y N TEMPERATURE WAIVER ON FILE Y N

Project Manager Review: _____ Date: 3/29/17

Note: Whenever there is a discrepancy affecting North Carolina compliance samples, a copy of this form will be sent to the North Carolina DEHNR Certification Office (i.e out of hold, incorrect preservative, out of temp, incorrect containers)